The Trace Analytical™ ta5000, manufactured by AMETEK Process Instruments, is a family of instruments designed to monitor trace levels of specific impurities in bulk gases, environmental applications and research applications. All ta5000 instruments include a dedicated sample processing system, a single high sensitivity detector, and on-board analysis electronics. There are two models of ta5000. Containing a different detector, each model is used to monitor a different selection of impurities.

- **ta5000R**
  - Detects \( \text{H}_2 \), CO and Unsaturated Hydrocarbons
  - RGD (Reduction Gas Detector)
  - Detection limit 3 ppb*

- **ta5000F**
  - Detects \( \text{CO}_2 \), Methane and Non-Methane Hydrocarbons
  - FID (Flame Ionization Detector)
  - Detection Limit 3 ppb*

* Detection limits may vary with each application

**Tradition of Excellence**

Following a tradition of excellence in trace level gas detection, the ta5000 delivers analytical solutions for environmental monitoring, industrial process control and high purity gas monitoring applications.

The ta5000 is equipped with an internal sample processing channel followed by either a Reduction Gas Detector (RGD) or Flame Ionization Detector (FID). The RGD configuration is a worldwide standard for determination of hydrogen and carbon monoxide in air research, environmental samples, process control and bulk gas purification facilities. The RGD is also used as an ambient air monitor for unsaturated hydrocarbons such as isoprene, ethylene or ethylene oxide. The FID configuration is widely used for determination of \( \text{CO}_2 \), methane and non-methane hydrocarbons (NMHC) in ambient air, water headspace, bulk gases or process gas streams.
Advanced Detector Technology

The ta5000 Gas Analyzer is an isothermal gas chromatograph configured with either a Reduction Gas Detector or Flame Ionization Detector. The chromatographic hardware of the ta5000 is available in several configurations, each of which enables the instrument to perform a highly specialized task.

The RGD has unique characteristics when compared to traditional gas chromatography detectors. Developed and patented by Trace Analytical, the RGD can selectively detect “reducing” compounds. The operating principle of the RGD is based upon the strong absorption of UV light by mercury vapor. As a reducing species passes through a heated mercuric oxide bed in the detector, mercury vapor is released in direct proportion to its concentration in the sample gas.

The FID detector is the most widely used detector in GC. This detector responds to molecules with carbon-hydrogen bonds. The gas eluent from the GC column is mixed with hydrogen to support a flame that burns the C-H and forms ions. The ions are collected on a biased electrode and produce an electrical signal. The generated current is proportional to the concentration in the sample.

Unique System Combination

Extreme sensitivity from parts per million (ppm) down to low parts per billion (ppb) levels and negligible matrix effects from permanent gases are the primary strengths of the ta5000 detectors. This sensitivity combined with the separating power of gas chromatography makes for a truly unique system. Modern user interface features make the ta5000 the analyzer of choice for selective measurements of impurities in air, for pure gas quality control and research and for numerous other gas monitoring applications.

Effective Monitoring Technology

Since the mid-1980s, Trace Analytical products have led the way for effective measurement of impurities in industrial gases and in air research. The ta5000 is designed for continuous operation. Configured for a traditional 19-inch industrial rack installation, its sturdy construction also makes this highly versatile gas analyzer suitable for transport to the field for surveys and spot tests.

The ta5000 Gas Analyzer can also monitor several sampling points when interfaced with the Sigma4000 Multipoint Stream Selector. The onboard microprocessor controls the stream selector, stored calibration parameters and processes data in a variety of formats. Trace Viewer Software formats data, reports, alarm status and stores chromatograms on a local PC. The MGB1000 Micro Gas Blender is a complimentary accessory for low concentrations and analyzer performance validation.

TYPICAL APPLICATIONS

REDUCTION GAS DETECTOR
► Trace level detection of CO in the atmosphere
► Measurement of dissolved hydrogen in water
► Bulk gas certification
► Monitoring of ethylene in ambient air
► Measuring safe levels of ethylene oxide in air
► Certification of gas purifier efficiency

FLAME IONIZATION DETECTOR
► Trace methane, CO₂ and non-methane hydrocarbons in inert gas streams
► Measurement of hydrocarbons in air
► Hydrocarbons in water headspace
► Monitoring hydrocarbon impurities in oxygen or CDA
Every Trace Analytical™ ta5000R includes: an on-board electronic pressure regulator, multipoint diaphragm valve, proven chromatography, and Reduction Gas Detector (RGD). Lower detection limits may vary depending on application. Contact AMETEK Process Instruments for information about your specific application. Not all models and applications are listed below.

<table>
<thead>
<tr>
<th>Applications</th>
<th>Lower Detection Limit</th>
<th>Analysis Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrogen</td>
<td>3 ppb CO; 3 ppb H₂</td>
<td>6 minutes</td>
</tr>
<tr>
<td>Argon</td>
<td>3 ppb CO; 3 ppb H₂</td>
<td>6 minutes</td>
</tr>
<tr>
<td>Helium</td>
<td>3 ppb CO; 3 ppb H₂*</td>
<td>6 minutes</td>
</tr>
<tr>
<td>Oxygen</td>
<td>3 ppb CO; 3 ppb H₂</td>
<td>6 minutes</td>
</tr>
<tr>
<td>Dissolved H₂ in Water Headspace</td>
<td>5 ppb H₂</td>
<td>2 minutes</td>
</tr>
<tr>
<td>CO in Air</td>
<td>3 ppb CO</td>
<td>2.5 minutes</td>
</tr>
<tr>
<td>CO in Ethylene/Propylene/Propane</td>
<td>5 ppb CO</td>
<td>7.2 minutes</td>
</tr>
</tbody>
</table>

*A factory certified LDL of 3 ppb H₂ in helium sample gas can be provided using a helium carrier gas.

Performance

Accuracy          Greater of ± 3 ppb H₂; ± 3 ppb CO; ± 10% of reading
Range             0 to 3 ppm
Response Time     5 minutes to 99% response
Response time is independent of sample concentration.
Ambient Operating Temperature 50° to 90°F (10° to 32°C)
Sample Compatibility Specific models available for various applications
Resolution, Display 0.1 ppb
Resolution, Communication Ports 0.01 ppb

Carrier Gas Supplies (On-Line Installation)

Inlet Pressure Range 70 to 90 psig (4.8 to 6.2 bar)
Inlet Pressure Stability ± 2%, regulator required
Return Pressure Atmospheric vent is optimal, 0.5 psig (± 0.035 bar) maximum
Flow Rate 20 cc/min minimum; bypass at 50 cc/min
Temperature 60° to 100°F (16° to 38°C), optimum when maintained ±3.6°F (± 2°C)
Maximum Impurity Levels < 1 ppb, all impurities

Support Gases

Carrier Gas Nitrogen (typical)
Carrier Gas Purity 99.999999% (external purifier may be required)

Gas Ports

Sample Inlet 1/16-inch VICI compression
Carrier 1/16-inch VICI compression
Actuator Gas 1/8-inch VICI compression
Sample Vent 1/16-inch VICI compression
Aux 1/16-inch VICI compression

Sample Gas

Inlet Fitting 1/16-inch VICI compression fitting
Flow Rate 20 - 100 sccm minimum
Inlet Pressure Stability ± 2%, UHP regulator required
Vent Pressure Atmospheric pressure vent is optimal, + 0.5 psig (± 0.035 bar) maximum

Calibration Gas

Inlet Fitting Sample Gas Inlet (1/16-inch VICI compression fitting)
Cylinder Concentration Depends on application
Blender Recommended AMETEK’s Trace Analytical MGB1000 Micro Gas Blender

Chassis

Dimensions 7” H x 16.8” W x 26.5” D (18 cm x 43 cm x 67 cm)
Weight 35 lb. (15.9 kg)
Power 100 - 120 VAC, 50/60 Hz; 200 - 240 VAC, 50/60 Hz
Every Trace Analytical™ ta5000F includes: an on-board electronic pressure regulator, multipoint diaphragm valve, proven chromatography, and Flame Ionization Detector (FID). Lower detection limits may vary depending on application. Contact AMETEK Process Instruments for information about your specific application. Not all models and applications are listed below.

### Specifications

<table>
<thead>
<tr>
<th>Applications</th>
<th>Lower Detection Limit</th>
<th>Analysis Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrogen</td>
<td>4 ppb CO₂, 3 ppb CH₄, 7 ppb NMHC</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Argon</td>
<td>5 ppb CO₂, 5 ppb CH₄, 8 ppb NMHC</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Helium</td>
<td>5 ppb CO₂, 5 ppb CH₄, 8 ppb NMHC</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Oxygen</td>
<td>7 ppb CO₂, 6 ppb CH₄, 10 ppb NMHC</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Hydrogen</td>
<td>5 ppb CO₂, 5 ppb CH₄, 8 ppb NMHC</td>
<td>10 minutes</td>
</tr>
</tbody>
</table>

### Performance

- **Precision:** ±1 x LDL or ±10% of reading, whichever is greater
- **Accuracy:** ±1 x LDL or ±10% of reading, whichever is greater
- **Range:** 0 to 5 ppm (higher is available as an option)
- **Response Time:** 2 to 10 minutes to 99% response (varies with application). Response time is independent of sample concentration.
- **Ambient Operating Temperature:** 50° to 90°F (16° to 32°C)
- **Sample Compatibility:** Specific models available for various applications

### Support Gases

- **Carrier Gas:** Nitrogen (typical)
- **Carrier Gas Purity:** 99.999999% (external purifier may be required)
- **FID Air Purity:** <1 ppm hydrocarbons, dewpoint < -40°C (-40°F)
- **FID Hydrogen Fuel Purity:** Hydrocarbons, CO, CO₂ <1 ppm

### Gas Ports

- **Sample Inlet:** 1/16-inch VICI compression
- **Carrier:** 1/16-inch VICI compression
- **Actuator Gas:** 1/8-inch VICI compression
- **FID H₂:** 1/16-inch VICI compression
- **Sample Inlet:** 1/16-inch VICI compression fitting
- **Carrier:** 1/16-inch VICI compression fitting
- **Actuator Gas:** 1/8-inch VICI compression fitting
- **FID H₂:** 1/16-inch VICI compression fitting

### Calibration Gas

- **Inlet Fitting:** Sample Gas Inlet (1/16-inch VICI compression fitting)
- **Cylinder Concentration:** Depends on application
- **Blender Recommended:** AMETEK’s Trace Analytical MGB1000 Micro Gas Blender

### Chassis

- **Dimensions:** 7” H x 16.8” W x 26.5” D (18 cm x 43 cm x 67 cm)
- **Weight:** 35 lb. (15.9 kg)
- **Power:** 100 - 120 VAC, 50/60 Hz; 200 - 240 VAC, 50/60 Hz

### Support Information

- **SALES, SERVICE AND MANUFACTURING:**
  - **USA - Pennsylvania**
    - 150 Freepoint Road, Pittsburgh PA 15238 • Tel: +1-412-828-9040, Fax: +1-412-828-0399
  - **USA - Delaware**
    - 455 Corporate Blvd., Newark DE 19702 • Tel: +1-302-456-4400, Fax: +1-302-456-4444
  - **Canada - Alberta**
    - 2876 Sunridge Way N.E., Calgary AB T1Y 7H2 • Tel: +1-403-235-8400, Fax: +1-403-248-3550
  - **WORLDWIDE SALES AND SERVICE LOCATIONS:**
    - **USA - Austin, Texas**
      - Tel: +1-512-252-2440, Fax: +1-512-252-2430
    - **FRANCE**
      - Tel: +33 1 36 88 89 20, Fax: +33 1 36 88 89 99
    - **GERMANY**
      - Tel: +49 21 59 91 36 0, Fax: +49 21 59 91 3639
    - **INDIA**
      - Tel: +91 80 6782 3200, Fax: +91 80 6782 3232
    - **SINGAPORE**
      - Tel: +65 6484 2388, Fax: +65 6481 6588

One of a family of innovative process analyzer solutions from AMETEK Process Instruments. Specifications subject to change without notice.